VERSAPAC* rheological additive is a highly efficient thermally activated organic product.

A unique 100% active, powdered material, VERSAPAC develops a high level of thixotropy in the Versadril*, Versaclean* and Novaplus* oil- and synthetic-base fluid systems.

**Typical Physical Properties**

- Physical appearance: Finely divided, cream-colored powder
- Bulk density: 1 g/cm³
- Composition: 100% organic polymer

**Applications**

The VERSAPAC additive is a 100% organic polymer that allows for easy incorporation into an active invert emulsion system without adversely affecting the rheological properties until thermally activated. Its primary applications are as an annular casing pack and barrier fluid.

The VERSAPAC additive should be introduced to the active mud system through a conventional mixing hopper. Full activation is achieved when the treated fluid is pumped into the well where downhole temperatures will activate the product on demand.

Alternatively, VERSAPAC treated fluids can be processed by medium to high shear equipment. Activation temperature is typically in the 120 to 150° F (49 to 66° C) range. This processing temperature range, normally reached by using medium to high-shear equipment, is sufficient to fully build the VERSAPAC additive’s rheology. For effective thixotropic development, typical levels range from 1.4 to 14 kg/m³ (0.5 to 25 lb/bbl). Pilot testing is suggested to determine the optimum loading level for any given system.

**Advantages**

- Thermally activated gelling agent that can be added directly to oil- and synthetic-base systems
- Requires no new fluid and only a small treatment to the existing mud system
- Maximum formation stability, using oil-base mud as the annular fluid
- Minimal viscosity increases until temperature is applied
- Minimum impact on ECD and pumping requirements
- Gelled fluid column remains able to transmit hydrostatic pressure

**Toxicity and Handling**

Bioassay information is available upon request.

Handle as an industrial chemical, wearing protective equipment and observing the precautions described in the Material Safety Data Sheet (MSDS).

**Packaging and Storage**

VERSAPAC is packaged in 15 kg (33 lb) sacks.